

## ANSI B46 1 STANDARD%0A

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When c and s are not specified, guidelines are given in section 3.3.20.1 and 3.3.20.2 of ASME B46.1 2009 for the metrologist to establish c and s. These guidelines are intended to include the dominant features of the surface in the measurement whether these surface features are relevant to the function of the surface or not.

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[MEASURING SURFACE FINISHES - Bal Seal Engineering, Inc.](#)

[1-442 - 1,600 - Figure 2 - 3.0 SURFACE FINISH](#)

[MEASURING INSTRUMENTS](#) . There are two basic types of instruments used to measure surface finish: skid, or averaging instruments, and skidless, or profiling instruments (See Figure 3).

[Surface Texture \(Surface Roughness, Waviness, and Lay\)](#)

[ASME B46.1-2009 \(Revision of ASME B46.1-2002\)](#)

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